

FISCHER-PORTER GAGE CHECK

SITE #							
1 TURN POWER OFF							
2 ANNOTATE DATE/TIME							
3 EXAMINE TAPE							
4 CHECK TIMER							
5 COMPARE PUNCHED TO CODE DISK							
6 REMOVE HOOD							
7 CHECK LEVEL IN BUCKET							
8 REMOVE/CLEAN BUCKET							
9 REMOVE LOWER CASE							
10 ROLL TAPE UP							
11 CHECK TAKE UP SPRING TENSION							
12 REMOVE CHAD TRAY							
13 CHECK TAPE ALIGNMENT							
14 CHECK SCREWS FOR TIGHTNESS							
15 CHECK BATTERY							
16 TURN POWER ON							
17 CHECK 0.0 PUNCH							
18 CHECK 7.7 PUNCH							
19 CHECK 8.8 PUNCH							
20 CHECK 10+ PUNCH							
21 ACTIVATE MANUAL PUNCH							
22 ACTIVATE MICRO SWITCH							
23 ADJUST FEED PAWL							
24 CHECK PUNCH PRESSURE							
25 ADJUST LOCKING LEVER							
26 CHECK DRIVE CABLE INTEGRITY							
27 PERFORM SPAN CHECK							
28 REPLACE BUCKET, ADJUST ZERO							
29 ADD OIL & ANTIFREEZE							
30 SET TAPE							
31 CLEAN GAGE							
32 ANNOTATE START							

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NOTES FOR B44